

# **PRODUCT GUIDE**

Stop Leaks
Stabilize Soil
Lift Slabs





# Part Art & Part Science

Polyurethane and acrylate grouts, epoxy injection resins, and polyurea and mineral coatings from Prime Resins are optimally formulated to stop leaks, stabilize soils, lift slabs, protect or repair concrete structures, and protect pipes from corrosion and abrasion.

Producing these infrastructure repair solutions is a science, but applying them is an art. Choosing the right product and using the correct application technique are equally important in achieving desired results. Prime Resins has more than 35 years of experience helping customers get the job done. We can find a solution for you.

# What Sets Us Apart

The superior quality of products at a fair price, our consultative approach, and our unparalleled technical support set Prime Resins apart.

# **Culture of problem solving**

Prime Resins is focused on providing solutions to infrastructure repair problems. We are here to help you identify the best approach for your job. Our technical support and technical sales staff have decades of hands-on experience among them; let that experience work for you. Bring us your toughest challenge. You'll see why specifying engineers, contractors, companies, and government agencies choose to work with us again and again.

# **Great value**

The combination of superior product performance, price, customer service, and technical support is unmatched in the industry.

# **Technical support:**

Prime Resins was the first to offer 24/7 technical support and we remain the gold standard in the industry. Our staff are available by phone to answer questions or provide advice when you need them. If you are on the job overnight or on the weekend, we are here for you. Our staff have detailed product knowledge along with on-the-job experience.

Support calls are always welcome. We are happy to help with any questions, from brief product inquiries to in-depth advice on large-scale infrastructure repair projects.

We are available during business hours for questions and 24/7 for emergencies at 800-321-7212.

• 1978 – Mr. Barton's company pioneers polyurethane injection techniques.  1988 – Mr. Barton elected founding President of International Concrete Repair Institute – ICRI.

1970s 1980s

• 1973 – David L. Barton begins operations as niche concrete repair contractor specializing in epoxy injection.  1982 – Prime Resins founded to manufacture epoxy resins. **1987** – Quick Mix Cartridge System is born. First to package polyurethane injection resins.



Polyurethane, epoxy, and acrylate injection resins are used for leak sealing and soil stabilization.



Epoxy adhesives and injection resins offer structural crack repair, bonding, and anchoring.

# **Training & Consultation**

Need help or training on site? Call us to set up a professional service agreement.

# **Education**

Prime Resins offers webinars, videos, how-to procedures—our Prime Practices—on-site consulting and training, and hands-on workshops. Our content is consistently updated to keep you current with the evolving field of infrastructure repair. Many of these materials, as well as estimating tools and detailed product information, are available on our website at primeresins.com.



Epoxies and polyureas are used for industrial concrete floor repair and coating.



Concrete slabs
that are settling
or rocking can be
lifted and stabilized
by injecting
polyurethane
foam into the voids
beneath the slabs.

 1995 – Prime Flex 900 LVSF is classified by Underwriters Laboratory to ANSI/NSF 61 for use in potable water applications.  2004 – Move to current 48,000 sq. ft. facility and 16 acre corporate campus.

1990s 2000s 2010s

- 1990 Prime Resins develops Prime Flex family of polyurethane injection resins.
- 1998 Introduction of two-part polyurethane for filling voids and stabilizing under slabs.
- 2009 Expansion of R&D laboratory, production facilities and warehousing.
- **2010** Introduction of Precision Lift and polyurea coatings.

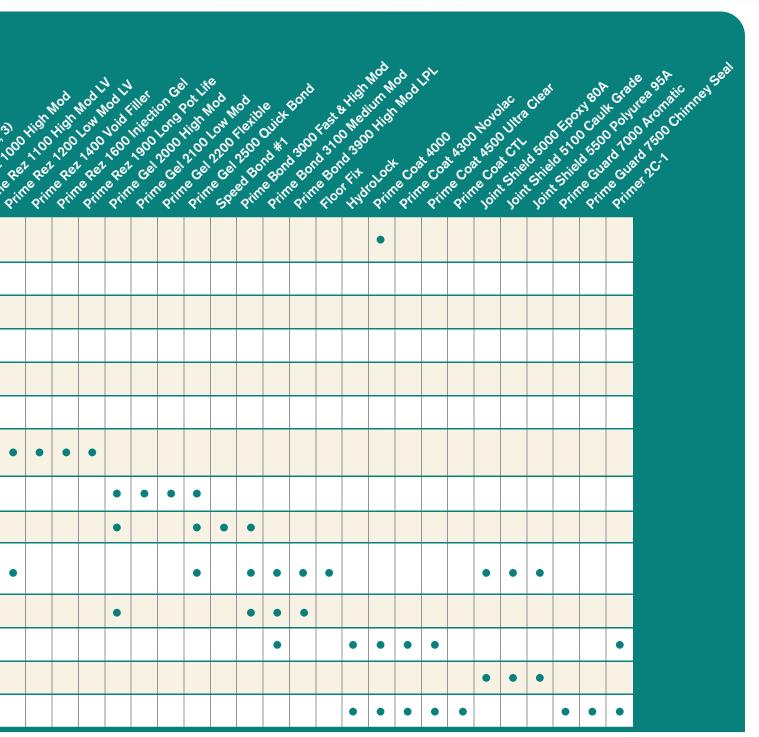


# Product Application Guide

See the following pages for product details that will help guide product selection. Feel free to call us at 800-321-7212 to discuss which product is right for your project.

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NCE/ANCI Classification 04	br.	bk.	860	S <sub>C</sub>	860	S.c.	S.C.	860	66,	40	86	S.C.	Q <sup>(C</sup>	860	Sw	S.c.	S.C.	Ser
NSF/ANSI Standard 61 compliant for potable water	•		•		•	ogo Print	•	•	•									
Leak Seal - Hairline	•	•	•					•										
Leak Seal - Gushing	•	•			•		•	•								•		
Slab Lift/Stabilize							•		•		•	•	•	•	•			
Void Fill							•		•	•	•	•	•	•				
Soil Stabilization	•				•	•	•	•	•	•								
Concrete Crack Repair (Structural)																	•	•
Surface Sealing Cracks																•		
<b>Epoxy Anchoring Adhesive</b>																	•	
Floor Repair (concrete cracks, spalls)																	•	•
Bonding Agent																		
Floor Protection																		
Concrete Floor Joint Filler																		
Coating - Concrete Protection																		





# PRODUCT LINES

Prime Resins has been formulating and manufacturing solutions for sealing leaks, stabilizing soil, lifting slabs, repairing and protecting concrete structures and floors, bonding and anchoring materials, and protecting and lining surfaces for nearly four decades.

Our products include polyurethane and acrylate chemical grouts, epoxies, and polyurea and mineral coatings. We offer a full range of products that are verified to meet NSF/ANSI 61Standard for contact with potable water, and products that are compliant with FDA standards for contact with food. Our products are packaged in containers that range from convenient Quick Mix cartridges to pails, drums, and plastic totes.

We also offer pumps, injection guns, ports, and the other accessories you will need for efficient completion of your projects and for optimal use with our products.

Product information and availability are subject to change. Confirm current product information at www.primeresins.com/products.





# APPLICATION - Slab Lifting (in the U.S., slab lifting products available only from Prime Resins directly.)

	Product Description	Applications	Advantages	Packaging
Precision Lift 4.0#	Two-component, closed cell, hydro insensitive, high density structural polyurethane foam. Density 3.8-4.2 lbs./ft.3	Undersealing, stabilizing and lifting concrete slabs     Compaction grouting     Filling small voids behind pipes, walls, manholes, etc.	Quick set time     Hydro insensitive     Bonds with soil and concrete     Precise lifting capability	100 gallon set/drums 660 gallon set/totes
Precision Lift 4.0# Slow	Two-component, closed cell, hydro insensitive, high density structural polyurethane foam. Density 3.8-4.2 lbs./ft.3	Undersealing, stabilizing and lifting concrete slabs     Compaction grouting     Filling small voids behind pipes, walls, manholes, etc.	Slower set time     Ideal for void filling     Hydro insensitive     Bonds with soil and concrete	100 gallon set/drums 660 gallon set/totes
Precision Lift 4.75#	Two-component, closed cell, hydro insensitive, high density structural polyurethane foam. Density 4.5-5.0 lbs./ft.3	Undersealing, stabilizing and lifting concrete slabs     Compaction grouting     Filling small voids behind pipes, walls, manholes, etc.	Quick set time     Low viscosity     Hydro insensitive     Bonds with soil and concrete     Efficient hydraulic lift	100 gallon set/drums 550 gallon set/totes 660 gallon set/totes
Precision Lift 6.25#	Two-component, closed cell, hydro insensitive, high density structural polyurethane foam. Density 5.75-6.5 lbs./ft.3	Undersealing, stabilizing and lifting concrete slabs and stuctures, including tanks     Compaction grouting	Quick set time     Low viscosity     Hydro insensitive     Bonds with soil and concrete     Efficient hydraulic lift	100 gallon set/drums 660 gallon set/totes
Precision Lift 2135	Two-component, closed cell, hydro insensitive, high density 3.5-4# polyurethane foam. Use with the Revolution Compact system	Undersealing, stabilizing and lifting concrete slabs     Filling small voids behind pipes, walls, manholes, etc.	Portable system     Quick set time     Bonds with soil and concrete     Precise hydraulic lift	15 gallon set/pails 12 sets per pallet

# **APPLICATION - Leak Repair / Soil Stabilization**

	Product Description	Applications	Advantages	Packaging	
AR 800	Acrylate, super low viscosity, hydrophilic grout that produces an elastomeric gel with variable set times. Low toxicity acrylamide substitute for leak seal and soil stabilization. Meets NSF/ANSI Standard 61 for potable water contact.	Mainline and lateral sewer grouting     Curtain grouting     Water control in tunneling operations     Soil treatment, stabilization of sandy soils     Crack injection leak seal	Use the same equipment as acrylamide grouts Low toxicity Very low viscosity Non-flammable Broad range of set times Sets in hot water	5 gallon pails 50 gallon drum 300 gallon tote *Required TEA and SP sold separately.	
AR 870	Acrylate, super low viscosity, hydrophilic grout that produces an elastomeric gel with variable set times. Low toxicity acrylamide substitute for leak seal and soil stabilization.	Water control in tunneling operations and below-grade vaults, walls, floors, elevator pits     Crack injection leak seal	Use the same equipment as acrylamide grouts Low toxicity Soap and water cleanup Non-flammable Broad range of set times Sets in hot water	5 gallon pails 50 gallon drum 300 gallon tote *Required TEA and SP sold separately.	
Prime Flex 900 XLV	Low viscosity, single- component, water activated, hydrophilic, flexible polyurethane. Meets NSF/ANSI Standard 61 for potable water contact.	Seal leaks in hairline cracks and joints     Use with oakum to seal wide cracks, joints, gaps or defects	No catalyst required     Pump straight from pail     Extremely flexible,     very tough foam     Up to 600% expansion	Single Shot cartridges Quick Mix cartridges 1 gallon jugs (box of 4) 5 gallon pail 50 gallon drum	
Prime Flex 900 MV	Medium viscosity, single- component, water activated, hydrophilic, polyurethane resin	Seal leaks in medium to wide cracks and joints, pipe penetrations, expansion joints	No catalyst required     Flexible and tough     Up to 600% expansion	5 gallon pail	
Prime Flex Hydro Gel SX	Low viscosity, single- component, water-activated, multi-ratio hydrophilic gel/ foam polyurethane. Meets NSF/ANSI Standard 61 for potable water contact.	Seal leaks in below-grade structures including utility vaults and elevator pits; ideal for manholes     Can be used to bind soil     Crack injection leak seal     Curtain grout manholes	Non-flammable, no VOCs     Versatile: foam or gel     High elongation to allow thermal movement     Seals wide or tight cracks     Resistant to chemicals	Single Shot cartridges Quick Mix cartridges 1 gallon pail 5 gallon pail 50 gallon drum Reinforcing agent available	
Prime Flex 910	Hydrophobic single- component polyurethane, super low viscosity, water- activated to form a rock hard, watertight mass. Requires catalyst.	Soil treatment and stabilization     Void fill and curtain grout of seawalls     Sinkhole remediation	Vary set time by catalyst ratio     Forms watertight mass     Pump as single component     MDI based	5 gallon pail 50 gallon drum 300 gallon tote	
Prime Flex 920	Hydrophobic, low viscosity, highly expanisve, water activated polyurethane. Forms a watertight, rigid foam. <b>Meets NSF/ANSI Standard 61</b> for potable water contact. Requires catalyst.	Seal gushing leaks in structures not subject to movement Permeation grouting Curtain grouting pipe joints, manholes, tunnels, seawalls, etc. Void filling	Versatile Pumped as single component Vary set time by catalyst ratio Up to 2900% expansion Forms watertight curtain MDI based	10:1 Quick Mix cartridges 5 gallon pail 50 gallon drum 300 gallon tote	
Prime Flex 940	Hydrophobic, super low viscosity, expanisve polyurethane. Reacts with water, forms a watertight flexible foam. <b>Meets NSF/ANSI Standard 61.5</b> for potable water contact. Requires catalyst.	Cutting off gushing leaks in concrete subject to movement or vibration     Void filling where flexibility is needed	Highly expansive Rapid set time Vary set time by catalyst ratio Flexible MDI based	5 gallon pail 50 gallon drum	
Prime Flex 985 LX 10 LX 20	Two-component, hydrophobic polyurethane expansive foam to fill voids, stabilize soil, underseal concrete slabs. LX 20 meets NSF/ANSI Standard 61.	<ul> <li>Fill voids in, around and under structures</li> <li>Fill abandoned underground tanks and pipelines</li> <li>Stabilize floor and bridge approach slabs</li> </ul>	Ideal for wet conditions     Binds with sub-soils     Low exotherm     High strength     Regular and fast formulas available	10 gallon set/pails 100 gallon set/drums 600 gallon set/totes	
Prime Flex 985 5.0	Two-component, closed cell, high density structural polyurethane foam in easy-to-use cartridges	Undersealing and stabilizing concrete slabs     Filling voids behind pipes, walls, manholes, etc.	High strength     Low viscosity     Hydro insensitive     Binds with soil	1:1 Quick Mix cartridges (case of 10)	
Rock Grout 9200	Two-component, low viscosity polyurethane forms a dense, structural hard fill material required for anchoring and binding aggregate/rock fissures	Rock gluing     Stabilizing gravel     Consolidating rock     Not recommended for very wet soils.	Low viscosity for good penetration     Encapsulates and stabilizes rock formations     Watertight     Quick set time	100 gallon set/drums 600 gallon set/totes	
Prime Plug 1 Prime Plug 2 Prime Plug 3	Set time: 1 - 2 minutes Set time: 3 - 4 minutes Set time: 5 - 6 minutes Rapid set concrete patch	Water stop in concrete or brick masonry prior to resin injection     Plug injection drill holes	Excellent bond strength     High early strength     Different set times     Non-shrink	50 lb. pail 36 pails per pallet	

# **APPLICATION - Structural Crack Repair / Anchoring**

	Product Description	Applications	Advantages	Packaging	
Prime Rez 1000 High Mod	Two-component, low viscosity, high-strength, high modulus epoxy for structural repair. 13,300 p.s.i. compressive strength	Inject cracks in load bearing structures     Gravity feed cracks in concrete     General purpose adhesive	Excellent bond     strengths     Moisture insensitive     Good chemical     resistance     USDA approved	Quick Mix cartridges 1.5 gallon set/pails 3 gallon set/pails 15 gallon set/pails 150 gallon set/drums	
Prime Rez 1100 High Mod LV	Two-component, low viscosity (140-160 cps), high-strength, high modulus epoxy. 8,500 p.s.i. compressive strength	Inject tight cracks in concrete     Gravity feed cracks in concrete	Can be injected underwater     Excellent bond strength     Good chemical resistance     USDA approved	Quick Mix cartridges 1.5 gallon set/pails 3 gallon set/pails 15 gallon set/pails 150 gallon set/drums	
Prime Rez 1200 Low Mod LV	Two-component, semi- rigid, very low viscosity (70-90 cps); 6,100 p.s.i. compressive strength	Inject hairline cracks in concrete subject to vibration or movement     Gravity feed cracks in concrete	Excellent flexibility     Good bond strengths     Good chemical resistance     USDA approved	Quick Mix cartridges 1.5 gallon set/pails 3 gallon set/pails 15 gallon set/pails 150 gallon set/drums	
Prime Rez 1400 Void Filler	Two-component, medium viscosity, low exotherm epoxy for injecting wide cracks and voids	<ul> <li>Inject wide cracks</li> <li>Inject using "pre-placed" aggregate technique</li> <li>Grout deep dowel bars, pins, bolts, etc.</li> <li>Fill large honeycombs</li> </ul>	Moisture insensitive     High strengths     No VOCs     Low exotherm	1.5 gallon set/pails 3 gallon set/pails 15 gallon set/pails	
Prime Rez 1600 Injection Gel	Two-component, smooth flowing thixotropic gel; 8,100 p.s.i. compressive strength	Inject wide cracks     Anchor dowel bars in concrete     Inject below-grade structures where you cannot surface seal rear face	Flows under pressure then will not flow out the back of the crack     Moisture insensitive     Excellent bond strength	Quick Mix cartridge 2 gallon set/pails 10 gallon set/pails 100 gallon set/drums	
Prime Rez 1900 LPL	Two-component, 100% solids, long pot life, very low viscosity injection resin	Inject cracks in load bearing structures     Gravity feed cracks in concrete     Use with balloon packers	Long open time allows for injecting with single component pump     High strength	1.5 gallon set/pails Quick Mix cartridges	
Prime Gel 2000 High Mod	Smooth two-component epoxy gel adhesive that won't sag, run or drip in vertical or overhead uses	Surface seal cracks     Anchor steel into concrete     General bonding	Moisture insensitive     Excellent bond strength     Good chemical resistance     USDA approved	Quick Mix cartridges 3 gallon set/pails 15 gallon set/pails	
Prime Gel 2100 Low Mod	Low modulus, smooth two-component epoxy gel adhesive that won't sag or drip in vertical or overhead uses	Surface seal cracks prior to injection     Security sealant: pick-resistant	Low modulus for patching     Moisture insensitive     Excellent bond strength     Good chemical resistance     USDA approved	Quick Mix cartridges 2 gallon set/jugs 10 gallon set/pails 100 gallon set/drums	
Prime Gel 2200 Flexible	Smooth, flexible, two- component epoxy non- sag gel adhesive	Surface seal moving cracks     Fill vertical saw cut joints     Vertical and overhead uses     Culverts, pipe joints	Very flexible     Flexible to 40°F (4°C)     Moisture insensitive     Good chemical resistance	Quick Mix cartridges 2 gallon set/jugs 10 gallon set/pails	
Prime Gel 2500 Quick Bond	Very fast-setting, strong, two-component non-sag gel adhesive	Surface seal cracks prior to injection     Anchor steel into concrete     Good for vertical and overhead uses	Very fast setting     Cures at sub zero temperatures     Moisture insensitive     Good chemical resistance	Quick Mix cartridges	
Speed Bond #1	High strength, fast-setting, two-component flowable epoxy gel adhesive to anchor dowel bars, anchor bolts, rods and pins into concrete	Anchor steel into concrete	Flowable gel     Excellent bond strength     Moisture insensitive	Quick Mix cartridges 10 gallon set/pails 100 gallon set/drums	

# **APPLICATION - Floor Repair / Floor Coatings / Joint Repair**

	Product Description	Applications	Advantages	Packaging	
Prime Bond 3000 High Mod	Two-component, medium viscosity, high-strength. Used for bonding new concrete to old or mixed with dry sand to make a repair mortar	Bond old concrete to new concrete and anchor steel into horizontal concrete     Binder for high strength repair mortar and machinery base plates	Moisture insensitive     Excellent bond strengths and good chemical resistance     Easy 1:1 mix ratio	1 gallon set/pails 2 gallon set/pails 10 gallon set/pails 100 gallon set/drums	
Prime Bond 3000 Fast	Two-component, fast- setting, medium viscosity, high-strength. Used for bonding new concrete to old or mixed with dry sand to make a repair mortar	Binder for high strength repair mortar and machinery base plates     Bond old concrete to new concrete and anchor steel into horizontal concrete	Cures tack-free 45% faster than 3000 High Mod     Moisture insensitive     Excellent bond strengths and good chemical resistance     Easy 1:1 mix ratio	1 gallon set/pails 2 gallon set/pails 10 gallon set/pails 100 gallon set/drums	
Prime Bond 3100 Med. Mod	Medium modulus, two- component general purpose adhesive. Straw colored	Binder for epoxy repair mortar     Bond old concrete to new concrete	Medium viscosity     Moisture insensitive     Good chemical resistance     Good strength and flexibility	3 gallon set/pails 150 gallon set/ drums 15 gallon set/pails as second option	
Prime Bond 3900 High Mod LPL	Long pot life, medium viscosity, high strength bonding agent. Straw colored	Bond old concrete to new concrete in hot environments     Binder for epoxy mortar	Good chemical resistance     Moisture insensitive     Long working time     High strength	3 gallon set/pails 15 gallon set/pails	
Floor Fix	Two-component urethane resin to mix with oven dry sand for a floor repair mortar that is traffic ready in 10 min.	Crack and spall repair for warehouse and industrial floors, including freezers     Binder for repair mortar	Flowable consistency     Excellent bond strengths     and chemical resistance     Fast set time	4 gallon set/pails 10 gallon set/pails	
Prime Coat 4000	Two-component, 100% solids, general purpose epoxy coating with good working time	General purpose protection of concrete     Bridge piers, beam ends, basements	<ul> <li>Easy to apply 1:1 ratio</li> <li>Good chemical resistance</li> <li>Durable</li> <li>NSF 61 compliant</li> <li>Moisture insensitive</li> </ul>	2 gallon set/pails 10 gallon set/pails	
Prime Coat 4300 Novolac	Two-component, 100% solids, phenolic-novolac epoxy resin coating. Gray or red	Primary or secondary containment of solvents and other harsh chemicals     Battery charging stations	High chemical resistance     Moisture insensitive     Resists most solvents: 98% sulfuric acid, 70% nitric acid	1.5 gallon kit/pails	
Prime Coat 4500 Ultra Clear	Two-component, polyas- partic polyurea. Low viscosity, UV stable, ultra clear. Offers brilliant shine, super hard protection	Protection of concrete floors and walls, most build- ing materials	Brilliant shine Excellent flexibility Super hard protection 100% solids -40 to 200°F service temp.	2 gallon set/pails 10 gallon set/pails	
Prime Coat CTL	Black, high build, two- component, coal tar modified epoxy coating for concrete, steel or wood	Exterior coating for pre- cast concrete     Protection of manholes, tanks, lift stations, wood poles	Excellent adhesion     Easy to apply (roll, brush or spray)	5 gallon kit/pails	
HydroLock	Low VOC, water-based epoxy primer/sealer, two- component, for concrete, masonry, wood and metal	Prime concrete, wood and steel	Good chemical resistance     High bond strength     Reduces off gassing     Reduces surface defects of top coat	3 gallon kit/pails	
Joint Shield 5000 Epoxy 80A	Heavy duty, semi-rigid joint filler that can handle forklift and other heavy traffic	Protect concrete joint edges, prevent sidewail spalling Fill cracks in concrete floors Rout, fill random cracks	Prevents side wall spalling Sasy 1:1 mix ratio Self leveling Flows into joints 1/16" and up	2 gallon set/pails 10 gallon set/pails	
Joint Shield 5100 Caulk Grade	Two-component, caulk- grade, heavy duty, semi- rigid epoxy joint filler for vertical applications	Filling cracks and joints in industrial concrete ramps, sloped floors and walls	Paste consistency - will not run out of vertical joints     Easy 1:1 mix ratio	Quick Mix cartridges	
Joint Shield 5200 Conduit Seal	Two-component, 100% solids, heavy duty, nonsag joint sealant.	Sealing bell-and-spigot pipe joints in fiberglass conduits	<ul> <li>Fast setting</li> <li>Cures at temps as low as -17°F (-27°C)</li> <li>USDA approved</li> </ul>	Quick Mix cartridges	
Joint Shield 5500 Polyurea 95A	Two-component hybrid polyurea joint filler for concrete industrial floors. Heavy duty, semi-rigid	Joints of concrete floors subject to heavy forklift traffic     Suitable for cold storage warehouses and freezers     Rout, fill random cracks	Traffic ready in 1 hour Good chemical resistance 1:1 mix ratio Cures at below freezing temperatures	10 gallon set/pails 100 gallon set/drums Quick Mix cartridges	

# **APPLICATION - Surface Protection & Lining**

	<b>Product Description</b>	Applications	Advantages	Packaging
Prime Guard 7000 Aromatic	High strength, two-com- ponent aromatic polyurea coating. Offers ultimate durability, chemical and abrasion resistance and protection	Lining sanitary sewers, manholes, pipes, tanks, material hoppers, chutes, rail cars, etc.     Protect concrete, masonry, corrugated metal pipe, steel surfaces, wood, stone, etc.	Passes ASTM G210     Severe Wastewater Analysis     Testing     Resistant to hydrogen     sulfide-related corrosion     Excellent adhesion     20 to 400°F (-6 to 204°C)     service temp.	100 gallon set/drums 500 gallon set/totes
Prime Guard 7500 Chimney Seal	High strength, cold spray applied aromatic polyurea coating that offers ultimate durability, chemical and abrasion resistance and protection	Manhole chimney seal     Protection of concrete,     masonry, corrugated metal     pipe, steel surfaces, wood,     stone, etc.	High elongation and tensile strength     Excellent adhesion     Excellent resistance to shock and vibration     High chemical and abrasion resistance	Quick Spray cartridges 10 gallon set/pails 100 gallon set/drums
Primer 2C-1	Two-component, high solids content polyurethane coating that can be applied with spray gun, brush, or roller	Concrete and wood primer for polyurethane and polyurea spray coatings	Penetrates and seals the surface, leaving a smooth pinhole- and bubble-free coating     Excellent adhesion to a variety of substrates     Good physical properties     Outstanding stability at low temperatures	2 quart set/bottles 10 gallon set/pails
StainShield	Protects surfaces from resin and epoxy stains	Stain barrier     Clean up solvent     Ideal for slab lifting	Biodegradable     Non-toxic	5 gallon pail 50 gallon drum

Go online for the latest product information: www.primeresins.com



# PUMPS

#### The Revolution

The Revolution is the only truly portable slab lifting pump on the market, designed to fit through a standard doorway. This unit is ideal for accessing tight spaces, including pool decks, basements, apartment complex and university sidewalks. The Revolution is a two-component slab lifting pump that uses gear-driven technology. Unlike piston pumps, the simplicity of one continuous rotary motion means exceptional output efficiency plus less energy use and wear and tear. The Revolution is a medium-pressure pump that runs on standard 120-volt power, with on-board heaters, heated hoses, and a built-in recirculation system. This is a combination of features you won't find on any other pump.

#### Item # FG-P-PR REV LIFT 2:1

Power Requirement
Output Pressure
Max. Delivery
Heated Discharge Hoses

Electric
0-1200 PSI
1.25 GPM
3/8" x 25'



#### The Omni Series

The Prime Resins OMNI Series pump is an air powered vertical piston proportioner with electric heating elements on some models. The OMNI is offered in a variety of output and ratio configurations. Engineered and manufactured using only the best components available, the OMNI is designed to process a wide range of plural-component materials. From low to medium viscosity polyurethanes and polyureas to high viscosity epoxies, the OMNI is capable of tackling a variety of jobs.

#### • Omni SS

Air only non-heated unit. Designed to process acrylates (AR 800, 870) in a 1:1 ratio. Composed of all stainless steel wetted components.

- Maximum fluid pressure: 2,000 psi (136 bar)
- Maximum output: 6.0 gpm (22.5 lpm)
- Maximum hose length: 300 feet
- Air requirements: 30 cfm @ 100 psi

# • Omni HP

Designed to process polyurethanes, polyureas, and elastomers in a 1:1 configuration.

- Features 12,000 watts of primary heat
- Maximum fluid pressure: 3,000 psi (204 bar)
- Maximum output: 2.8 gpm (10.5 lpm)
- Maximum hose length: 210 feet heated hose
- Air requirements: 40 cfm @ 100 psi
- Electrical requirements: 50 amps 240 vac 1ph

#### • Omni EP

Designed to process filled epoxy resins in a 2:1 ratio configuration.

- 12,000 watts primary heat
- Maximum fluid pressure: 2,500 psi (170 bar)
- Maximum output: 4.2 gpm (15.75 lpm)
- Maximum hose length: 210 feet heated hose
- Air requirements: 50 cfm @ 100 psi
- Electrical requirements: 50 amps 240 vac 1ph



# PUMPS

## **PMC PA and PH Series Air or Hydraulic Proportioners**

Hydraulic or air-driven proportioners from PMC are ideally suited for slab lifting using our Precision Lift™ products or polyurea lining projects using our Prime Guard™ series. Applications include raising sunken concrete slabs, filling voids, and stabilizing soil (compaction grouting). These machines can also be used for spray foam insulation applications. Prime Resins is an authorized PMC dealer.

The PH series features an easy to service pump base; machine functions are controlled by proven relay logic technology, which allows for easy in the field troubleshooting and low cost repairs since there are no printed circuit control boards. Other features include high efficiency mass style heaters, improved heated hose assemblies, and an innovative temperature sensing unit designed for clean, inexpensive on the job replacement.

See <a href="http://www.polymac-usa.com/classic-ph-series.html">http://www.polymac-usa.com/classic-ph-series.html</a> for specs of the various models.

# **Titan Airless Pumps - Modified**

Impact: Prime Resins is a Titan authorized dealer. These small, lightweight yet durable electric pumps can deliver any of our single-component Prime Flex products. These are modified specifically for chemical injection. Use in combination with our 1/2" or 5/8" packers, Bang-in Ports or grout needle. Delivering 1.2 HP and 1.55 HP respectively, the Titan Impact 540 & 640 are versatile and economical choices for chemical grout injection. Several models are available. Includes a 685-H 4500 PSI high pressure valve and 50' hose.



The PowrTwin 6900 Plus and 8900 are designed and built for large-scale projects and feature either a gas engine or electric motor. These pumps deliver the higher volume output required for large projects. Includes a 685-H 4500 PSI high pressure valve and 50' hose.



#### Item # P-6900, P-T6900, P-T-8900 PLUS

Model	Titan 540	Titan 640	Titan 6900	Titan 6900 Plus	Titan 8900 Plus
Power Requirement:	Electric	Electric	Gas/Electric	Gas/Electric	Gas/Electric
Output Pressure:	0-3200 PSI	0-3300 PSI	400-3600 PSI	400-3600 PSI	400-3600 PSI
Max Delivery:	.6 GPM	.7 GPM	2.25 GPM gas	1.25 GPM electric	2.35 GPM gas
			1.25 GPM electric	2.35 GPM gas	1.25 GPM electric
Discharge Hoses:	1/4" x 50'	1/4" x 50'	1/4" x 50'	1/4" x 50'	1/4" x 50'

#### **FLOWMASTER**

The FlowMaster is a powerful yet simple air-operated unit featuring consistent air pressure from a 7" air motor with instantaneous reversing, delivering uniform fluid/mixing pressure. The FlowMaster operates from a separate air source. This equipment is ideally suited for pumping the Prime Resins line of polyurea joint fillers and dual-component polyurethane resins, such as Joint Shield 5500 Polyurea 95A and Prime Flex 985.

#### Item # P-Flow Master.

Total Air Requirements at 1gpm (3.8 lpm) Output: 2.5 GPM – 33 CFM @ 100 PSI

Output Pressure Max Working PSI = 2000 PSI

Output Ratio: 1:1 (2:1 OPTIONAL)

Discharge Hoses: 3/8" x 2 - 25' I.D. H.P. hose

Tanks: Two, 10-gallon full drain polypropylene



# **M2**

The M2 is a powerful and versatile multi-ratio, air-operated unit with a max output ratio of 600 PSI. It was designed for everyday use with the municipal grout crew in mind. The M2 consists of two air motors and pumps that operate independently of each other, mounted on a portable wheeled cart. The M2 is ideally suited for pumping Hydro Gel SX at multiple ratios or Prime Flex 900 XLV at a 1:1 ratio with water. It can also be used to pump many of the Prime Flex products as a single-component material. The operator manually controls the mix ratio.

#### Item # P-M2

**Power Requirements** Air, 100 PSI working pressure, 42 CFM max

Output Pressure: 600 PSI max
Output Ratio: Variable
Discharge Hoses: 3/8" x 2 - 25'



### PRIME STAR MANUAL PUMP

The Prime Star manual pump is designed for pumping low-viscosity, single-component resins, such as Prime Flex 900 XLV, 910, or 920. It can also be used to pump Hydro Gel SX as a single-component material. This pump is ideal for use as a water pump to flush cracks prior to injection.

#### Item # P-850

Power Requirement
Output Pressure:
Output Ratio:
Discharge Hoses:

Manually Powered
2500 PSI max
Single component
1/4" x 15'

# **PRIME PC**

The Prime PC pump from Prime Resins is equipped with twin progressive cavity positive displacement pumps to meter and dispense mineral coatings. The pumps are powered by a single 2.0 horsepower DC motor, which delivers equal torque and speed to each pump. These features ensure there is virtually no shearing of the material. This is a variable output fixed-ratio machine controlled by a dial potentiometer and remote start/stop switch. The pump system is outfitted with all-stainless steel wetted components for superior resistance to corrosion and for longevity in harsh environments. There is no comparable pump on the market for applying mineral-based spray coatings. Comes with a PC Gun; see p. 18.

### Item # PC PUMP

Power Requirement: Electric 240 VAC, 25 amp

Output Pressure: 0-180 PSI Max Delivery: 1.5 GPM

**Discharge Hoses:** 1/2" x 100' (max. length)



# SLAB LIFTING EQUIPMENT

### **SLAB LIFTING SYSTEMS**

Precision Lift™ is the perfect balance of science, technology, and technique optimized to lift concrete with greater precision. Done properly, slabs can be lifted precisely through injection of our two-component structural polyurethane foam. Precision Lift™ is also an excellent choice for void filling behind or underneath structures. We provide three system options. Each comes with one day of hands-on, on-site training in the continental U.S. Additional training can be arranged.

# REVOLUTION COMPACT SLAB LIFTING SYSTEM

The Revolution Compact Slab Lifting System is an ideal choice for smaller scale jobs such as residential or light commercial work or where access is restricted. It is a compact, portable, easy-to-use, and affordable way to get started in slab lifting and void filling with foam. This award-winning system comes with a Revolution pump, Equalizer gun, and the necessary pieces and accessories to get started. Designed to fit through a standard doorway, this is the only truly portable system on the market.

### Features:

- · Self-contained and portable
- · Recirculation system
- Equalizer gun
- Runs on two 20 amp 120V circuits
- On board heaters



#### **TRAILER RIGS**

#### PRECISION LIFT STANDARD RIG

Our fully equipped turnkey trailer rigs are perfect for large volume lifting, undersealing, and stabilizing of concrete slabs or soil stabilization. These pull behind trailers are ideal for contractors doing industrial and government/DOT work or large volume residential. We use only the highest caliber equipment to ensure the best material mix quality. The high output generators/ air compressors and PMC proportioners we choose are robust and powerful enough to handle heavy loads and mix material most efficiently. You will have the power you need to do a job right.

Go online for the latest model:

www.primeresins.com/products/turn-key-trailer-rigs

18' long, 8' high, 8' wide tag-along, V-nose trailer that comes equipped with:

- 44 CFM gas air compressor
- 17.5 kw gas generator
- Desiccant air dryer
- 2 transfer pumps
- Air-operated PMC proportioner
- 210' heated hose with scuff jacket
- Equalizer gun (with a spare set of injectors)
- Titan Advantage airless flush pump
- Plumbed air and electrical hook-ups
- Built-in recirculation kit
- Accessories

#### Features:

- Rear ramp door and side door
- Insulated sides and roof
- Lighting
- 8800 GVRW
- 300 gallon material capacity

## PRECISION LIFT PROFESSIONAL RIG

22' long, 7'6" high, 8.5' wide tag-along trailer – tandem axles, comes equipped with:

- 35 CFM rotary vane air compressor/35 kw diesel generator combo unit
- Regenerative desiccant air dryer
- 2 transfer pumps
- Hydraulic PMC proportioner
- 210' heated hose with scuff jacket

- Equalizer gun (with a spare set of injectors)
- Titan Advantage airless flush pump
- Hose & electrical plumbing
- Built-in recirculation kit
- Accessories

#### Features:

- Rear ramp door, side door
- Insulated sides and roof
- Lighting and outlets
- 14,000 GVRW
- Work bench with tool box
- Wall cabinet
- 400 gallon material capacity



# INJECTION ACCESSORIES

#### **ACCESSORIES**

#### **FLUSH WAND**

If you are doing high-pressure injection, this inexpensive tool is a must. Use it to reach the back of your drilled holes before installing packers to flush out concrete dust so that it doesn't contaminate the crack during injection. **Item #670** 

#### STAINLESS STEEL GROUT NEEDLE & KIT

This 1/4" stainless steel grout needle is 12" long. Use it to penetrate rubber boots for leak sealing at the manhole-pipe connection. It is also good for injecting Prime Flex polyurethane behind an activated oakum seal. We also offer a model that

attaches directly to the mix nozzle of our Quick Mix and Single Shot cartridges. Custom lengths available upon request. Needle – Item #674, Quick Mix kit – Item #675



#### **OAKUM**

Oil-free oakum jute rope is ideal for stopping gushing leaks in manholes, culvert joints, or electrical conduits when soaked with polyurethane resin. It can be used with Prime Flex 900 XLV, Prime Flex 900 MV, or Prime Flex Hydro Gel SX for the



activated oakum method of sealing wide cracks, joints, and pipe penetrations. Prime Resins' oakum comes in 10 lb. and 50 lb. boxes. The oakum strands can be separated to produce up to 1,000 feet of smaller strands. **Item #690 - specify size of box** 

# **CONDUIT SEAL KIT**

Prime Conduit Seal Kit is a quick and convenient method of stopping water seepage around pipe penetrations or around cable in conduit. Kit includes 8 pair of rubber gloves, 1 liter of Prime Flex 900 XLV in a measuring bottle, 8 bags of dry oakum (12" strip in each bag), one 2-gallon plastic water bucket, and directions for completing repair. **Item #CDSK** 

#### PRIME FLEX ECO FLUSH

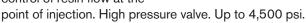
This non-flammable solvent is great for cleaning equipment and flushing out pump cylinders, lines, and hoses after Prime Flex injection. **Item #99-5P** 

#### **STAINSHIELD**

StainShield reduces and eliminates unintentional surface discoloration caused by overflow or spilled polyurethane lifting foams, polyurethane or epoxy grouts, and polyurea or epoxy joint sealers. This is a must-have for anyone doing slab lifting with polyurethane. Caution should be exercised not to contaminate bonding surfaces. **Item #FG-99-StainShield** 

# HIGH PRESSURE SINGLE-COMPONENT FLOW CONTROL VALVE

This is the only accessory required to turn an airless sprayer into an injection pump. It allows the operator control of resin flow at the





STEEL "F" VALVE ASSEMBLY

This low cost valve assembly was designed to twin stream Prime Flex polyurethanes with water. The mix ratio is controlled by the operator using the two on/off valves that come with the



assembly. This is especially useful for injecting Hydro Gel into leaking manholes. High pressure valve. 2000 psi and under. Use with grout needle or wall stinger nozzle. Available in carbon steel and stainless steel.

Item numbers #FG-AC F-VALVE-CS (carbon steel) and #FG-AC F-VALVE-SS (stainless steel)

#### **WALL STINGER NOZZLE**

This attachment screws directly onto the "F" valve



assembly. It allows injection of chemical grout directly through a concrete structure without the need for an injection port. This is ideal for low pressure grouting behind a manhole or a below-grade wall. Not recommended for high pressure crack injection. **Item #WS-NOZ** 

#### **MIXERS**

# 1/4" x 32 ELEMENT MIXER (FOR INJECTION RESINS)

- 10 per pack

Packaged standard with cartridges of Prime Rez 1000, 1100, 1200; Prime Flex 900 XLV, 920 and Hydro Gel SX. **Item #740** 

# 1/4" x 48 ELEMENT MIXER (FOR PRIME POLYUREAS AND FLOOR FIX) - 10 per pack

Packaged standard with Joint Shield 5000 80A, Joint Shield 5500, Floor Fix, and Prime Flex 985. Item #741

1/2" STATIC MIXER (FOR EPOXY GELS) - 10 per pack Packaged standard with Prime Rez 1600, Prime Gel 2500, Joint Shield 5000 80A, Joint Shield 5100 Caulk Grade and Prime Flex 985, Item #741

#### 1/2" to 3/8" x 14" LONG STEP DOW STATIC MIXER -

10 per pack **Item #761** 

#### **STATIC MIXER RETAINER NUT**

Item #QM-RN

#### **CARTRIDGE/PORT CONNECTORS**

EZ COUPLERS (reducer, union, EZ tube, zerk adaptor) Connects the 1/4" static mixer from our Quick Mix cartridges directly to injection ports (or tubing for hard to reach places). The connection reduces resin drip and allows the operator to concentrate on the injection process rather than on trying to keep the static mixer in the port. Reducer – Item #QMR-5, union – Item #QMU-5, EZ tube – Item #QMT-14, zerk adaptor – Item #QMC-Z

#### **QUICK MIX REDUCER BALL VALVE**

Connects the 1/4" static mixer from Quick Mix cartridges directly to low pressure injection ports. The ball valve can be closed to reduce waste and mess when moving from port to port. **Item #QMR-BV** 

#### **HIGH PRESSURE COUPLER**

These couplers are perfectly matched to provide the tightest seal when used with our mechanical packers or Bang-in Ports. Use with Item 685H, high pressure single-component flow control valve. **Item #680 or 680-CB (with check ball)** 

### **SOIL INJECTION ACCESSORIES**

3/8" & 3/4" SOIL PROBES These strong, durable soil probes are constructed of highstrength stainless steel. Just



screw them onto either 3/8" or 3/4" pipe and drive them into the soil with a pneumatic driver. The resin flows through the pipe and out of the holes drilled in the diffuser section of the probe. **Item #SP38, SP34** 

#### 3/4" EXPENDABLE DRIVE POINT

Our drive point is used in conjunction with 3/4" pipes. The drive point provides a pointed end to help the pipe penetrate the ground and to keep soil and debris out of the pipe. Once the pipe is in place, it can be raised a few inches to drop the expendable drive point and allow the chemical grout to flow freely. **Item #DP-34** 

#### **SOIL PIPE JACK**

As you inject chemical grout through pipes, you may need assistance in raising a pipe out of the ground. Our pipe jack is designed to achieve maximum lifting power. **Item # PIPE-JACK** 

### PIPE JACK PROBE GROUTING GUN AND PIPE ADAPTER

This gun, manifold, and adapter allow you to connect to a common pipe thread on your probe from a fixed ratio plural

pump. The housing holds a 48 element 1/4" static mixer and features a cutoff ball valve to eliminate back pressure when disconnecting the adapter. Gun with whip hoses.

Item #FG-PG-0007 Pipe Adapter - Item #FG-PG-0001



#### **HIGH PRESSURE PORTS (250-3000 PSI)**

#### 3/8" BANG-IN PORTS

Bang-in Ports are easier to install, cost less, and for many applications, are just as effective as more expensive



packers. Holds pressure up to 3,000 psi. Not for use in weak, deteriorated concrete. **Item #640** 

#### 1/2" & 5/8" MECHANICAL PACKERS

The original high-pressure injection ports are great for epoxy, acrylate, and polyurethane injection.

Capable of holding pressures up to 3,000 psi, they hold even in weak, deteriorated concrete.





Item #500, #500E, #625

# 10MM ONE TOUCH PACKER

Cost-effective alternative to traditional mechanical packers. Use for polyurethane, acrylate, and epoxy injection. Reduces



labor costs by eliminating steps required to install. Requires 10mm drill bit, coupler, and drive tool. Holds more than 3,500 psi. **Item #OTP-10MM** 

### LOW PRESSURE PORTS (0-250 PSI) SOCKET OR SURFACE MOUNT PORTS

Inexpensive and easy to use, these ports are great for epoxy and polyurethane injection. Use with Quick Mix cartridges and Single Shot cartridges, and lowpressure pumps. **Item #653** 



# **CARTRIDGES**

## QUICK MIX TWO-COMPONENT MATERIALS

We began packaging cartridges of epoxies in our signature Quick Mix cartridge system in 1987. These dual side-by-side cartridges were designed for dispensing two-component resins. We offer our epoxy, polyurea, and polyurethane resins in this easy-to-use portable system. A variety of ratios and sizes are available to best suit your project. Packed either 6 or 10 per case with one static mixer and retainer nut per cartridge set. See product technical



data sheets for availability and size for specific products. 1:1 (300 ml x 300 ml, 600 ml x 600 ml, 750 ml x 750 ml), 2:1 (300 ml x 150 ml, 600 ml x 300 ml), 4:1 (300 ml x 75 ml), 10:1 (750 ml x 75 ml) ratios available. Static mixing nozzles available 1/4" x 32, 1/4" x 48, 1/2" x 24, 1/2" x 36.

# INJECTION ACCESSORIES

### PRIME KAT, KICK FAST KAT

These are our proprietary catalysts used to adjust the reaction time of our hydrophobic polyurethane injection resins, including Prime Flex 910, 920 and 940. Prime Kat is used in a concentration between 1/2% to 10%, depending on the desired reaction time. Kick Fast is needed when a very fast set time is required such as in extremely cold water or with high hydrostatic pressure. It is used at 10% concentration. 66-oz. unit (two 33-oz. plastic bottles), 5 gallon pail

### **SINGLE SHOT – One-Component Materials**

Easy-to-use single tube cartridge designed to fit any standard 1/10th gallon cartridge gun. Available with Prime Flex 900 XLV or Hydro Gel SX water-activated polyurethane resin for minor, active leaks. Packaged 20 tubes per case with screw-in 3-1/2" tapered nozzles. Prime Flex XLV and Hydro Gel SX 12.8 (1/10 gallon) cartridges.

## **QUICK SPRAY - Two-Component Materials**

Our Quick Spray system allows you to spray polyurea linings quickly and easily using a standard Quick Mix air gun.

#### **GUNS**

# THE EQUALIZER HIGH PRESSURE DUAL-COMPONENT GUN

The Equalizer is quite simply the best slab lifting gun on the market. It uses an impingement mixer that equalizes the

pressure between the higher viscosity of the B component and the lower viscosity of the A component. This gun has fewer moving parts that require maintenance and no O rings, meaning less downtime and more productivity. The Equalizer was designed to handle back pressure without crossing over.



Item #FG-P-PR Eq Gun

#### **PC GUN**

Each Prime PC pump comes equipped with a PC Gun. This is a robust, durable, industrial duty unit. This all-stainless steel gun is a manually actuated air atomizing spray gun. The manual actuation means no electronic or air trigger, which means fewer moving parts. It is designed for use with static-type mixers and has an integrated air regulating valve to adjust the spray pattern

on the fly at different outputs.

#### Item #PCGUN

### THE BEAST - QUICK MIX AIR GUN - 4" CYLINDER

Works with any product packed in 750 ml x 750 ml (1:1 50.72 oz), 750 ml x 75 ml (10:1 27.5 oz), 600 ml x 600 ml (1:1 40.56 oz) and 300 ml x 300 ml (1:1 20.28 oz) Nominal thrust 1,100 lbs @ 100 psi/4" cylinder

Converts in seconds with snap in/snap out push disks Works with Prime Gel 2100, 2200, 2500, Speed Bond #1, Prime Flex 920, Hydro Gel SX. **Item #FG-701** 

#### 1:1/2:1/4:1 - QUICK MIX AIR GUN - 2.5" CYLINDER

Nominal thrust 490 lbs @ 100 psi/2.5" cylinder Converts in seconds with snap in/snap out push disks Works with Prime Rez 1000, 1100, 1200, 1600, Prime Gel 2000, 2100, 2200, 2500, Speed Bond #1, Prime Flex 900 XLV, Hydro Gel SX. **Item #FG-700** 

#### 1:1/2:1/4:1 QUICK MIX MANUAL GUN

Converts in seconds with snap in/snap out push disks Works with any product packaged in 300 ml x 300 ml (1:1 20.28 oz), 300 ml x 150 ml (2:1 15.21 oz) and 300 ml x 75 ml (4:1 12.67 oz) cartridges. Works with Prime Rez 1000, 1100, 1200, 1600, Prime Gel 2000, 2100, 2200, 2500 Quick Bond, Speed Bond #1, Prime Flex 900 XLV, Hydro Gel SX. Item #FG-725

#### 10:1 - QUICK MIX MANUAL GUN

Works with any product packed in 750 ml x 75 ml (10:1 27.5 oz) cartridges, including Prime Flex 920. **Item #FG-730** 

#### AIR COMPRESSORS AND TANKS

Quick Mix air guns require 80 – 100 psi inbound air pressure than can be supplied from an air compressor, air tank or CO₂ tank, making the system truly portable. Available from home improvement, paint, welding, diving, and building supply stores.



# TECHNICAL SUPPORT

#### **24/7 PHONE SUPPORT**

# Call our support team at 800-321-7212.

Strong technical support is a long tradition at Prime Resins. Support technicians have detailed product knowledge and practical on-the-job experience. Your schedule may vary from normal business hours, so we're available

24/7 in case of emergencies.

#### Schedule (Eastern time)

Mon-Fri 8 a.m. – 5 p.m. Support is usually available immediately. All other times, a representative is available for emergencies within 30 minutes.



We offer assistance for many situations, including:

- Critical jobs using unfamiliar technology
- Training sessions for your employees
- Jobs on which the specifying engineer mandates a factory rep on site

Prime Resins is a great source for high-value expertise from a dedicated team of technical consultants. Our consultants know the behavior characteristics of every product, the environments in which they perform best, the appropriate technologies, and the best application techniques. Two week advanced scheduling is highly recommended.

# TRAINING & EDUCATION



Join our online community at primeresins.com and subscribe to our e-newsletter to be notified of educational opportunities.

#### **Online resources**

Register for webinars. Explore the website for technical datasheets, SDS info, case studies, how-to procedures (Prime Practices), training videos, white papers, worksheets, and estimating and informational tools. Follow us on LinkedIn at www.linkedin.com/company/prime-resins-inc- or on Twitter @primeresins.

### **Training classes**

Register for our acclaimed hands-on training courses at Prime Resins headquarters—the Prime Resins Chemical Grouting Institute. Schedule a training session at your company or request one at your local distributor.









chemical grouts • polyurethane resins • polyurea coatings • epoxies

24/7 Technical Support: 800-321-7212

Prime Resins, Inc. | 2291 Plunkett Road | Conyers, GA 30012-3433 | www.primeresins.com

Product information and availability is subject to change. See www.primeresins.com for current information.